



MRS®-.087 and MR Series Reed Switches and Allen-Bradley Model SLC 500 PLC IA-1746 120 VAC Series Input Cards

When using Bimba **MRS®-.087 (-B/-BQ)**, **MRS®-.087-PBL (-PBLQ)**, or **MR** reed switches with an **Allen-Bradley Model SLC 500 PLC, IA-1746 AC Input Card**, a 5K Ohm input resistor is needed to limit the inrush current the switch may be subjected to. Allen-Bradley's specifications for the IA-1746 card (found in Allen-Bradley Publication 1746-2.35, page 13) follows:

Signal Delay: 35 ms

Off State Current: 2 mA max.

Nominal Input Current: 12 mA at 120V ac

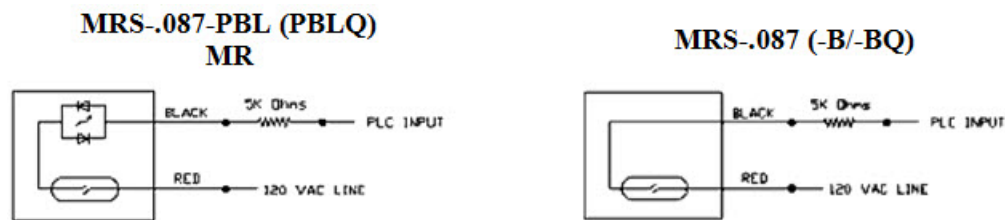
Inrush Current: 0.8A max.

Inrush Current Time Duration: 500µsec

The **MRS®-.087 (-B/-BQ)**, **MRS®-.087-PBL (-PBLQ)**, and **MR** current ratings are 500mA, 20mA, and 25mA respectively. The 0.8A maximum inrush current exceeds the switch ratings and may cause the reed switch contacts to pit, stick, or weld shut over time. The 5K Ohm resistor will reduce the inrush to 35mA, low enough to protect the switches.

Note: The 5K Ohm resistor increases the signal delay from 35ms to 45ms, and increases On-state voltage from 85 to 105 V ac.

The following diagrams indicate where the resistor should be applied:



The information presented is in Bimba's best engineering opinion and should be used for reference only. Recommendations derived should be verified under actual operating conditions. Bimba reserves the right to change specifications without prior notice.

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