

## **Solutions Shop Assembly**

Other Applications:

- > Driving Liquid Pumps
- > Mixing/Agitating
- > Driving Pneumatic Pressure Boosters



# **Reciprocating Test Circuit Eliminates Wiring Problems**

#### Challenge:

A manufacturer of plastic component assemblies needed to set up a fatigue/life testing fixture for a series of their product. The customer didn't want any electrical wiring or externally mounted position sensing switches in the vicinity of the test area.

#### **Solution:**

Bimba|Mead developed a simple, singleconnection, all pneumatic unit to meet all of the customer's requirements. The test unit is

started and stopped by an MV-35 toggle valve that is located on the top of the unit. When the cylinder reaches the end of stroke, an Inter-Pilot® signals and shifts the NOVA valve, causing the cylinder to retract, resulting in a reciprocating motion. The rate of reciprocation is controlled using the Dyla-Trol® flow control, which is mounted at the front head port. It can be adjusted from a stall condition, or 0 cycles per second, up to 2+ cycles per second (maximum rate depends on flow supplied to the system).

#### Benefits:

- > Fully pneumatic sequencing
- > Adjustable reciprocation rate.
- > All standard Bimba|Mead Catalog items
- = 2-3 day lead time for entire system.

### For further information:

Visit www.bimba.com/en/Solution-Centers/Industry-Solutions-Center/

Contact Bimba at 1-800-44-BIMBA or cs@bimba.com

S-Mead







