



# Bimba Manufacturing Company

## PneuMoment Actuator

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### **Preventative Maintenance Lubrication Requirements**

PneuMoment actuators are factory lubricated. Internally, the air cylinder is lubricated with our proprietary HT-99 petroleum based oil for extensive maintenance-free operation. A small amount of lightweight oil is used to assist the assembly of the load beam into the guide beam.

Actuator life can be greatly extended by providing additional lubricant with an air line mist lubricator or direct introduction of non-detergent petroleum based oil into the internal cylinder via the ports every 500 hours of operation. No further lubrication between the load beam and guide beam is necessary.

Factory repair is recommended. Please contact Bimba at 1-800-44-BIMBA for instructions on returning a unit for factory repair.

#### **Bimba Manufacturing Company**

Monee, IL 60449-0068

TEL: 708/534-8544 • FAX: 708/235-2014

Support: 1-800-44-BIMBA

Visit our website at: [www.bimba.com](http://www.bimba.com)

Form PMPM-909